

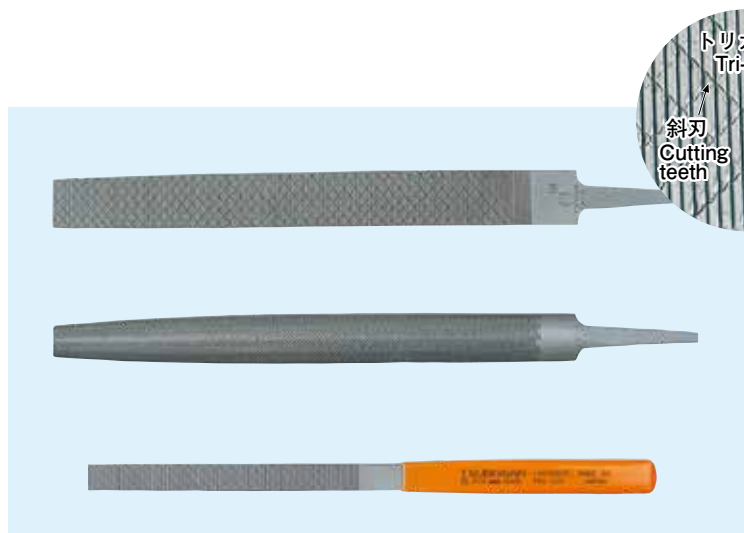
ステンレス (切削用) ヤスリ

FILES FOR STAINLESS STEEL

030



PRICE-030

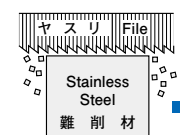
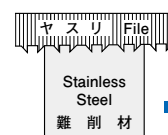
トリカット
Tri-Cut斜刃
Cutting
teeth平行刃
Shaving
teeth

■特 長

- 素材は特殊高級鋼材 SKS-8 種を使用。
- 斜刃の働きにより、難削材に切り込みが入り、平行刃でなめらかな仕上り。
- ステンレス鋼などの難削材に適しています。

■ Material : SKS-8 (JIS)

■ Use : For stainless steel

①切る斜刃
Cutting teeth②削る平行刃
Shaving teeth③完了
Finish

規格表 STANDARD TABLE

INCH	mm	mm	BOX pcs	平 HAND			半丸 HALF ROUND		
				W × T mm	kg-doz	ITEM NO.	W × T mm	kg-doz	ITEM NO.
6	150	40	6	16 × 4	0.92	HI 15005	16 × 5	0.88	HA 15005
8	200	50	6	21 × 5	1.94	HI 20005	21 × 6	1.88	HA 20005
10	250	60	6	25 × 6	3.36	HI 25005	25 × 7	3.16	HA 25005

目の粗さ表 CUTTING No. TABLE

5本組 5-PCS	平 HAND	mm	1set pcs	BOX (=5sets) pcs	W × T mm	kg-doz	ITEM NO.
		215	5	25	11 × 3.5	1.48	HI 00505

150mm cuts /cm	200mm cuts /cm	250mm cuts /cm	5本組 cuts /cm
13	12	11	10

ユニカット万能ヤスリ

UNI-CUT FILES

040



PRICE-040

ユニカット
Uni-Cut

■特 長

- 素材は特殊高級鋼材 SKS-8 種を使用。
- 単目の仕上り感にチップブレーカー溝が機能。
- ダイカストから、軽合金、プラスチックまで使えます。

■ Material : SKS-8 (JIS)

■ Use : For steel, soft metals.

Fine finishing by single-cut teeth, and smooth filing by chip breakers.

規格表 STANDARD TABLE

INCH	mm	W × T mm	kg-doz	ITEM NO.
8	200	21 × 5	1.72	HI 20015

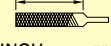
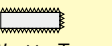
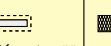
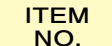
目の粗さ表 CUTTING No. TABLE

200mm cuts /cm	5本組 cuts /cm
10	11

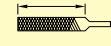
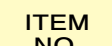
組タイプ
(P.18)
DIE SINKERS TYPE

規格表 STANDARD TABLE

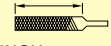
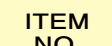
011

平 HAND										ITEM NO.
	INCH	mm	W × T mm	w × t mm	mm	kg-doz				
	6	150	16 × 4	14 × 2.5	40	0.82	12	240	HI 150 **	
	8	200	21 × 5	19 × 3	50	1.72	6	168	HI 200 **	
	10	250	25 × 6	22 × 4	60	3.22	6	120	HI 250 **	
	12	300	30 × 7	26 × 5	70	5.50	6	60	HI 300 **	
	14	350	34 × 7.5	30 × 5.5	80	8.00	6	60	HI 350 **	
	16	400	36 × 8.5	32 × 6.5	90	11.24	6	24	HI 400 **	

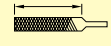
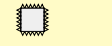
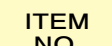
012

半丸 HALF ROUND										ITEM NO.
	INCH	mm	W × T mm	w × t mm	mm	kg-doz				
	6	150	16 × 4.5	8.5 × 3.3	40	0.74	12	240	HA 150 **	
	8	200	21 × 6	12 × 4.3	50	1.82	6	168	HA 200 **	
	10	250	25 × 7	15 × 5.5	60	3.00	6	120	HA 250 **	
	12	300	30 × 8.5	17 × 6.5	70	5.26	6	60	HA 300 **	
	14	350	34 × 10	19 × 6.8	80	8.12	6	60	HA 350 **	
	16	400	36 × 11	20 × 7	90	10.48	6	24	HA 400 **	

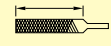
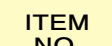
013

丸 ROUND										ITEM NO.
	INCH	mm	W mm	w mm	mm	kg-doz				
	6	150	φ 6	φ 3.3	40	0.46	12	240	MA 150 **	
	8	200	φ 8	φ 4.2	50	1.00	6	168	MA 200 **	
	10	250	φ 10	φ 5.2	60	1.88	6	120	MA 250 **	
	12	300	φ 12	φ 6.5	70	3.32	6	60	MA 300 **	
	14	350	φ 15	φ 8	80	5.62	6	60	MA 350 **	
	16	400	φ 18	φ 10	90	9.60	6	24	MA 400 **	

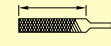
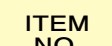
014

角 SQUARE										ITEM NO.
	INCH	mm	W mm	w mm	mm	kg-doz				
	6	150	6	3.3	40	0.56	12	240	KA 150 **	
	8	200	8	4.2	50	1.20	6	168	KA 200 **	
	10	250	10	5.2	60	2.26	6	120	KA 250 **	
	12	300	12	6.5	70	4.00	6	60	KA 300 **	
	14	350	15	8.5	80	7.08	6	60	KA 350 **	
	16	400	18	11	90	11.40	6	24	KA 400 **	

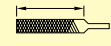
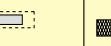
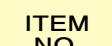
015

三角 TRI-ANGULAR										ITEM NO.
	INCH	mm	W × T mm	w × t mm	mm	kg-doz				
	6	150	12	7	40	1.10	12	240	SA 150 **	
	8	200	15	8.5	50	2.08	6	168	SA 200 **	
	10	250	17	10	60	3.24	6	120	SA 250 **	
	12	300	20	12	70	5.28	6	60	SA 300 **	
	14	350	22	13	80	7.14	6	60	SA 350 **	
	(16)	(400)	(25)	(14)	(90)	(10.24)	(6)	(24)	(SA 400 **)	

018

楕円 OVAL										ITEM NO.
	INCH	mm	W × T mm	w × t mm	mm	kg-doz				
	6	150	10 × 5.5	6.5 × 3.6	40	0.72	12	240	DE 150 **	
	8	200	12 × 8	7.8 × 5.2	50	1.05	6	168	DE 200 **	
	10	250	15 × 10	9.8 × 6.5	60	2.20	6	120	DE 250 **	
	12	300	18 × 12	12 × 8	70	3.90	6	60	DE 300 **	
	14	350	20 × 15	14 × 10	80	6.35	6	60	DE 350 **	

017

先細 FLAT										ITEM NO.
	INCH	mm	W × T mm	w × t mm	mm	kg-doz				
	6	150	16 × 4	12 × 2.5	40	0.76	12	240	SH 150 **	
	8	200	21 × 4.5	17 × 3	50	1.54	6	168	SH 200 **	
	10	250	25 × 5.5	20 × 4	60	2.72	6	120	SH 250 **	
	12	300	30 × 6.5	24 × 5	70	4.80	6	60	SH 300 **	
	14	350	34 × 7.5	28 × 5.5	80	7.60	6	60	SH 350 **	
	16	400	36 × 8.5	30 × 6.5	90	10.90	6	24	SH 400 **	

(ITEM No.例) 鉄工やすり平 150 mm中目 : HI15002

(ITEM No.ex) ENGINEER'S FILE HAND 150 mm Second

: HI15002

(注意) 単目  と指定が無い限り通常は
複目  です。一般的に“複目”
は省略して表示します。

ITEM No. ** assorted

	荒目 Bastard	中目 Second	細目 Smooth	油目 Dead Smooth	トリカッ Tri-cut	ユニカッ Uni-cut
複目 W-cut	01	02	03	04	05	15
単目 S-cut	11	12	13	—		



W-CUT IS USUALLY. IF NOT SAY SPECIAL, MEANS W-CUT.