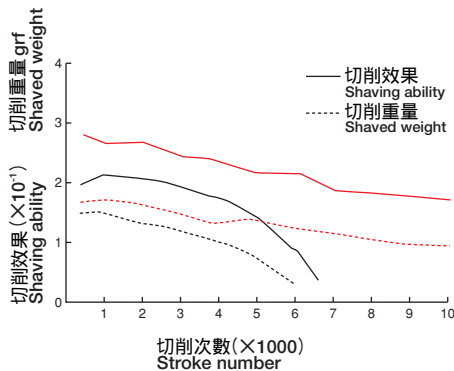


■ 渗陶瓷锉刀切削试验
(Shaving Test of CERAMICS COATING FILES)

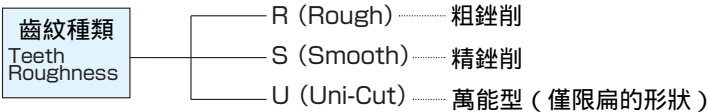
紅線...陶瓷光亮處理
黑線...通常處理

- 試驗內容
被切削材料HRC41·φ16mm 圓片
工作壓力: 4kg f 切削速度: 7.5m/min
工作行程長度: 100mm
- 試驗結果
通常處理的銼刀經5000次切削後,
其銼削感及銼削品質下降, 性能減退。
經陶瓷光亮處理後的銼刀經10,000次試驗也能充分發揮其出色性能。



RED LINE...CERAMICS COATING
BLACK LINE...STANDARD

- Test condition
Test piece: φ16mm, HRC41
Direct pressure: 4kg f
Shaving speed: 7.5m/min
Stroke: 100mm
- Test results
Standard Files: Functionable upto 5,000 strokes.
Ceramics Coating Files: Even functionable over 10,000 strokes.



ITEM No. * assorted

	粗銼削 Rough	精銼削 Smooth	萬能型 Uni Cut
*	R	S	U

■ 1套5支裝。

规格表 STANDARD TABLE

DIMENSION TYPE	L mm		套装 SET	扁 HAND W × T mm	半圆 HALF ROUND W × T mm	圆 ROUND W mm	方 SQUARE W mm	三角 TRIANGULAR W mm	每箱数量 No./BOX
	mm	mm							
5支装 5-PCS	215L	110ℓ	—	11.0 × 3.5	12.0 × 3.8	φ5.5	5.5	9.0	BOX
	kg-25pcs		1.49	1.69	1.48	1.34	1.36	1.62	pcs
	No./1set		5 (each 1)	5	5	5	5	5	25
	ITEM No.		ST 005C *	HI 005C *	HA 005C *	MA 005C *	KA 005C *	SA 005C *	
10支装 10-PCS	185L	85ℓ	—	7.0 × 2.5	7.3 × 2.5	φ3.2	3.2	6.0	BOX
	kg-25pcs		0.63	0.76	0.70	0.45	0.49	0.72	pcs
	No./1set		5 (each 1)	5	5	5	5	5	25
	ITEM No.		ST 010C *	HI 010C *	HA 010C *	MA 010C *	KA 010C *	SA 010C *	